

DynoTune Oxygen sensor Installation

Like other DynoTune product installations it's as easy as 1,2,3...

- 1) Test fit the oxygen sensor into the bung. Locate a place on the exhaust preferably an easy access location. Make sure the sensor is located between the collector and the front of the catalytic converter if so equipped. If you do not have converters mount the sensor just past the end of the header collector. Mark location.
- 2) Heat the pipe with a torch at the marked location and bang flat with a hammer. This will give the bung a nice flat surface to mount to (optional). Weld the bung into place.
- 3) Screw the sensor into the bung and secure with wrench. The Black wire on the oxygen sensor is the output wire. Hook/Crimp/solder this black wire to the black wire on the DynoTune A/F meter. You're done!!! Enjoy..

Notes: In order for the sensor to work the exhaust must be grounded! If you do not get steady readings under wide open throttle check to make sure the exhaust is grounded to the chassis using an ohmmeter. 99% of all systems are grounded through the engine block. One-wire oxygen sensors take time to heat up. Run it for a few minutes before doing wide open throttle tests to verify operation.